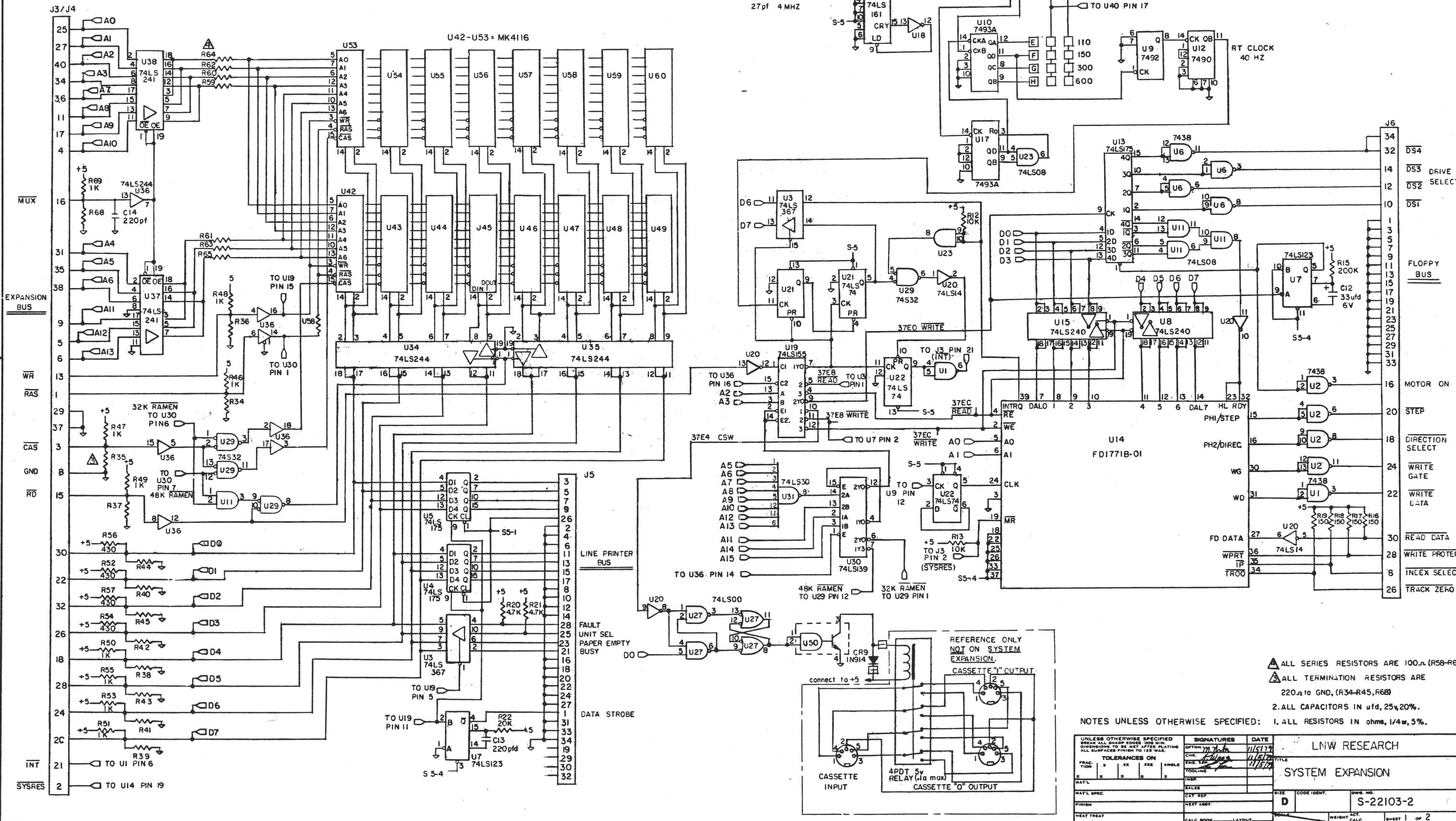


LET	DATE	BY	REV	REL

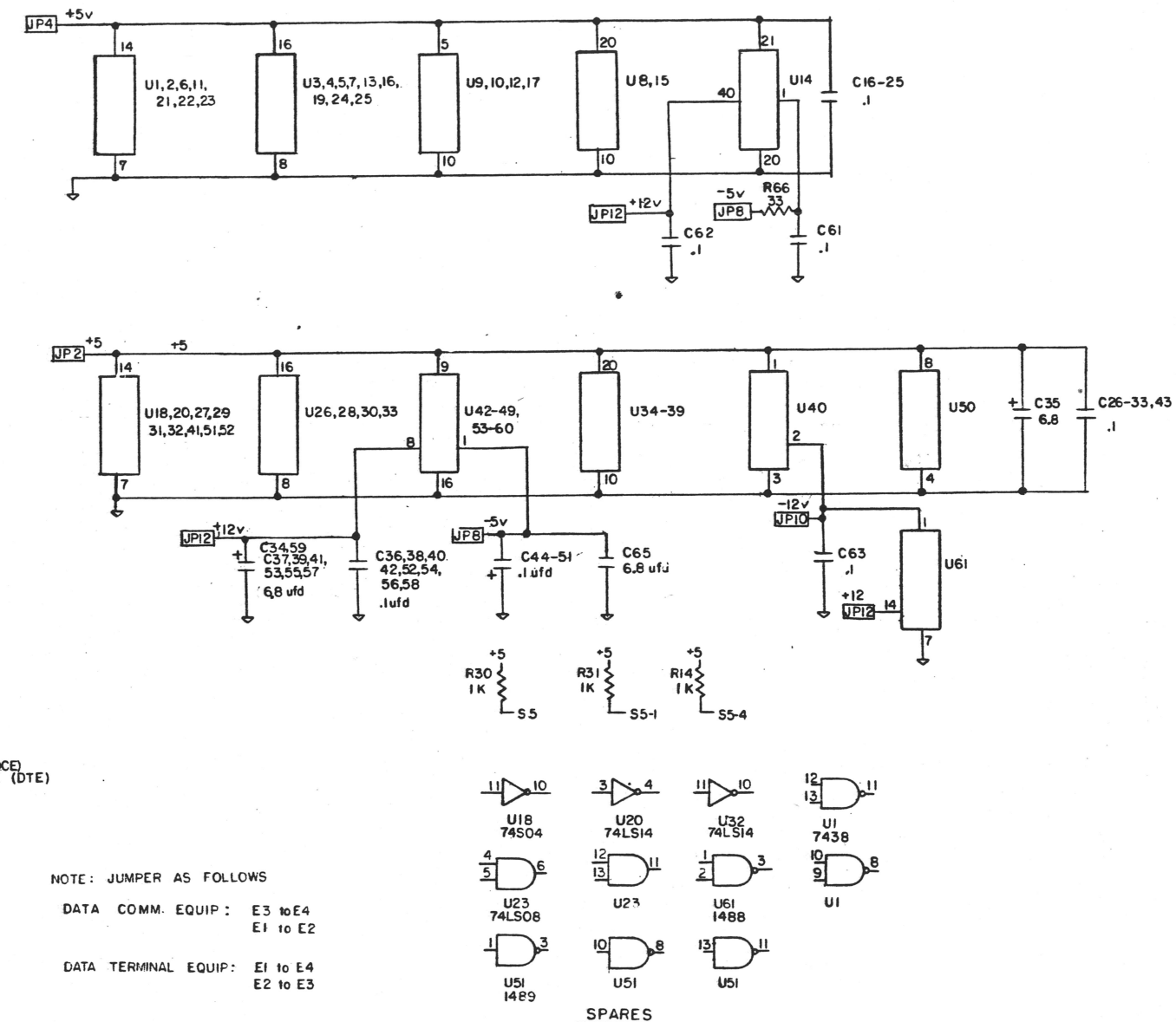


ALL SERIES RESISTORS ARE 100Ω (R58-R65)
 ALL TERMINATION RESISTORS ARE 220Ω to GND, (R34-R45, R68)
 2. ALL CAPACITORS IN ufd, 25% 20%
 1. ALL RESISTORS IN ohms, 1/4W, 5%.

NOTES UNLESS OTHERWISE SPECIFIED:

UNLESS OTHERWISE SPECIFIED		SIGNATURES		DATE	
BREAK ALL SHARP EDGES, DO NOT DIMENSION TO BE MET AFTER PLATING ALL SURFACES FINISH TO 150 MIL		CHK		11/5/79	
TOLERANCES ON		ENG		11/5/79	
FRACTION		TOOLING			
DECIMAL		INSP			
MATERIAL		SALES			
MATERIAL SPEC.		CAY REP			
FINISH		NEXT ASBY			
HEAT TREAT		CALC BOOK		LAYOUT	

LNW RESEARCH
 SYSTEM EXPANSION
 SIZE CODE IDENT. DWE. NO. S-22103-2
 WEIGHT CALC. SHEET 1 OF 2



DATA TERMINAL EQUIP: E1 to E4
E2 to E3

UNLESS OTHERWISE SPECIFIED MINIAR ALL GROUP FINISHES JOE MIN TO BE FINISHED TO MATCH ALL SURFACES FINISH TO 125/RA1X				SIGNATURES		DATE		LNW RESEARCH			
TOLERANCES ON				DRAWN		TITLE		SYSTEM EXPANSION			
FRACTION		X		.XX		.XXX		ANGLE			
2		2		2		2		2			
MATERIAL				CUT		ENG APP		TOOLING		TEMP	
MATERIAL SPEC.				SALES		SIZE		CODE IDENT.		DWS. NO.	
FINISH				CAT REF		D				S-22103-2	
HEAT TREAT				NEXT ASBY		SCALE		WEIGHT ACT		PAGES 5 of 2	